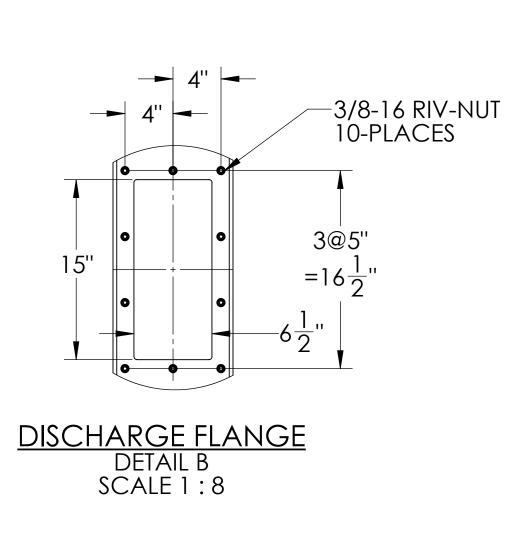


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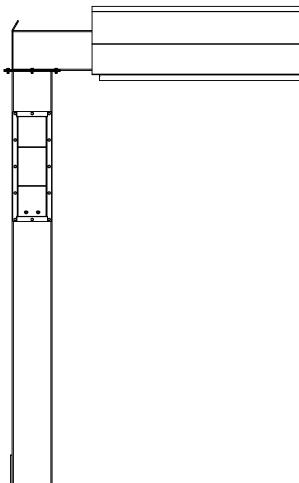
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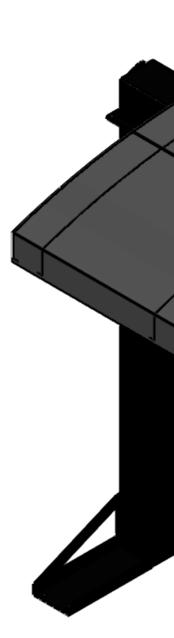


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<u>3</u> "	107"	—110''—			-INTEGR SPARK (OPTIO	IRAP

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	THIS DRAWING IS A CONFIDENTIAL DISCLOSURE AND IS LOANED TO RECALL AT ANY TIME WITH THE UNDERSTANDING THAT IT WILL NOT BE USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF IMPERIAL SYSTEMS. DESIGN DATA: HOOD VOLUME: 800 CU.FT. AIR FLOW: 850 CFM PAINT COLOR: IMPERIAL FLAT BLACK FINISH: ALL SHARP EDGES TO BE ROUNDED TO A SMOOTH RADIUS. ALL BURS, WELD SPATTER AND ALL OTHER SHARP PROJECTION TO BE GROUNDED TO A SMOOTH RADIUS. ALL BURS, WELD SPATTER AND ALL OTHER SHARP PROJECTION TO BE GROUNDES MOOTH. UNLESS OTHERWISE SPECIFIED: 1. NO BURRS OR SHARP EDGES 2. MACHINED SURFACES 125 Rg, DRILLED HOLES 250 Rg TOLERANCES UNLESS OTHERWISE INDICATED O. ± .000 ± .0005 0. ± .020 FRACTIONS: ± 1/8 0.00 ± .0005 ANGULAR: ± 1'* SCALE 1:24 DO NOT SCALE DRAWING SCALE 1:24 DO NOT SCALE DRAWING SCALE 1:24 0 3 2 1	