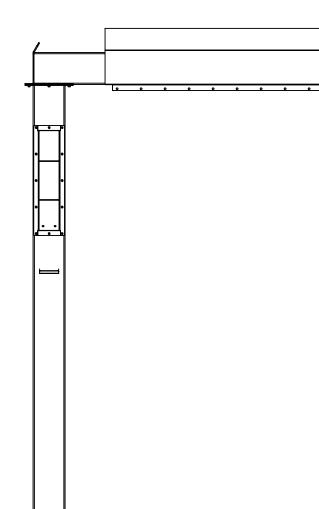


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$13\frac{1}{2}$	$-4\frac{1}{2}$ " =15"
ISCHARGE FL DETAIL B SCALE 1 : 8	

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	THA DESIGN DATA: PAINT COLOR: FINISH: ALL SHAR ALL BURR TO BE GR UNLESS OTHER 1. NO BURRS C 2. MACHINED	IS A CONFIDENTIAL DISCLOSURE AND IS TIT WILL NOT BE USED IN ANY WAY DET HOOD VOLUME: 475 CU.FT. AIR FLOW: 850 CFM IMPERIAL FLAT BLACK PEDGES TO BE ROUNDED TO A SMOOTH RADIUS. S, WELD SPATTER AND ALL OTHER SHARP PROJECTION 200ND SMOOTH. WISE SPECIFIED: DR SHARP EDGES SURFACES 125 Ra, DRILLED HOLES 250 Ra TOLERANCES UNLESS OTHERWISE INDICATED .0 ± .020 FRACTIONS: ± 1/8 .00 ± .010 MONOT SCALE DRAWING	RIMENTAL TO THE INTERES DRAWN BY DHE IMPERIAL S Y S T E M S	

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