

4" 4" 3/8-16 RIV-NU 10-PLACES 3@5" $=16\frac{1}{2}$ " $6\frac{1}{2}$ "
DISCHARGE FLANGE DETAIL B SCALE 1 : 8

146"	
$24\frac{1}{4}$	-INTEGRATED SPARK TRAP
107"	(OPTIONAL)

5		Ζ		-
				D
				С
				В
TH/ DESIGN DATA PAINT COLOR: FINISH: ALL SHA ALL BUR TO BE G UNLESS OTHEI 1. NO BURRS (	AIR FLOW: 850 CFM IMPERIAL FLAT BLACK RP EDGES TO BE ROUNDED TO A SMOOTH RADIUS. RS, WELD SPATTER AND ALL OTHER SHARP PROJECTIO ROUND SMOOTH. RWISE SPECIFIED: OR SHARP EDGES SURFACES 125 Ra, DRILLED HOLES 250 Ra TOLERANCES UNLESS OTHERWISE INDICATEE .0 $\pm$ .020 .00 $\pm$ .010 RACTIONS: $\pm$ 1/8 ANGULAR: $\pm$ 1°	TRIMENTAL TO THE INTERE DRAWN BY DHE IMPERIAL S Y S T E M S	AIRPORT AIRPORT T X 12FT X 9FT	A