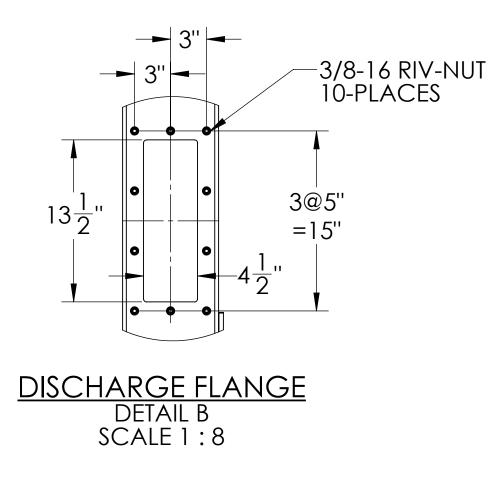
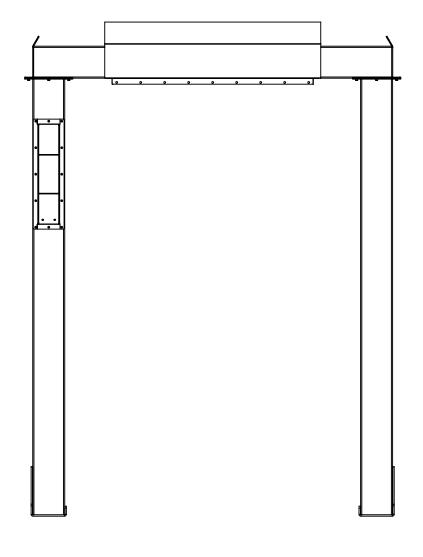


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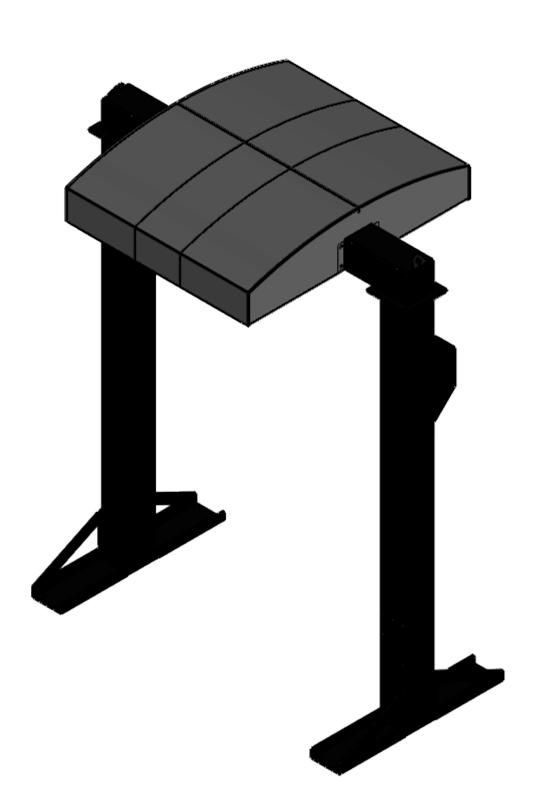


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123 <mark>9</mark> " 108"	-INTEGRATED SPARK TRAP (OPTIONAL)



THIS DRAWING IS A CONFIDENTIAL DISCLOSURE AND IS LOANED TO RECALL AT ANY TIME WITH THE UNDERSTANDING THAT IT WILL NOT BE USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF IMPERIAL SYSTEMS.					
	ESIGN DATA: HOOD VOLUME: 225 CU.FT. AIR FLOW: 850 CFM		DATE 10/26/20	WEIGHT (Ibs)	
PAINT COLOR: IMPERIAL FLAT BLACK FINISH: ALL SHARP EDGES TO BE ROUNDED TO A SMOOTH RADIUS. ALL BURRS, WELD SPATTER AND ALL OTHER SHARP PROJECTION TO BE GROUND SMOOTH. UNLESS OTHERWISE SPECIFIED: 1. NO BURRS OR SHARP EDGES		IMPERIAL S Y S T E M S	7320 W. MARKET ST. MERCER, PA 16137 T: 724-662-2801 F: 724-662-2803 www.isystemsweb.com		
2. MACHINED SURFACES 125 Ra, TOLERANCES UNLI .0 ± .020 .00 ± .010 .000 ± .005	ACHINED SURFACES 125 Ra, DRILLED HOLES 250 RaTOLERANCES UNLESS OTHERWISE INDICATED.0 ± .020.00 ± .020.00 ± .010.00 ± .005FRACTIONS: ± 1/8.000 ± .005		4FT X 5FT X 9FT		
SCALE 1:24 DO NO	DT SCALE DRAWING	SHEET 1 OF 1 DRW. NO.	AP040509		
3 2		2 1			



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