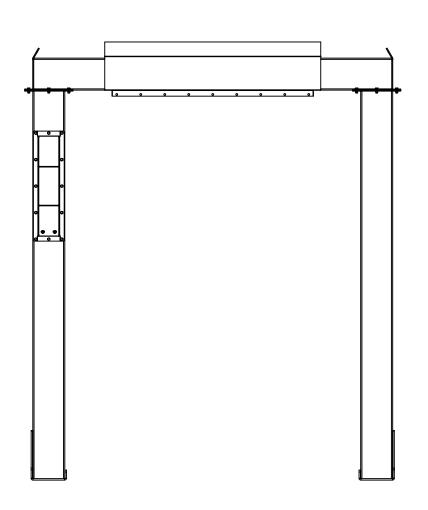
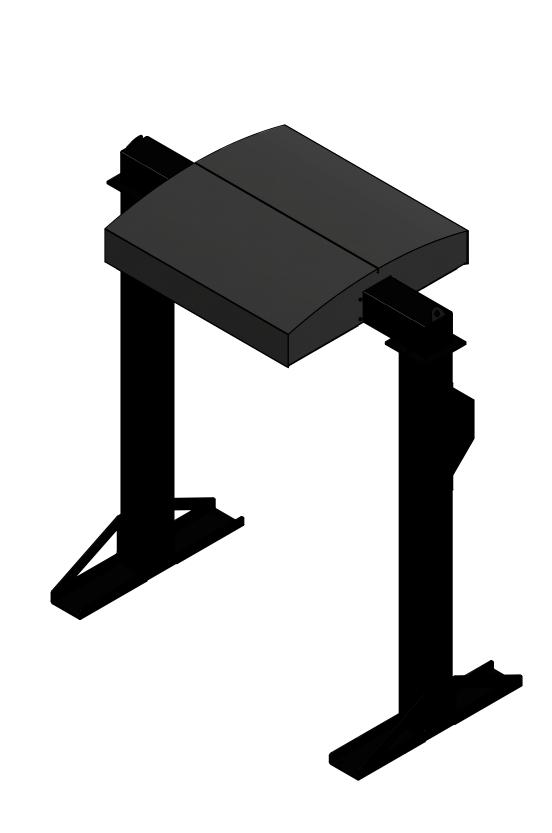


	= 15''	
)	<u>ANGE</u> 8	

	THIS DRAWING IS A CONFIDENTIAL DISCLOSURE AND IS LOANED TO RECALL AT ANY TIME WITH THE UNDERSTANDING THAT IT WILL NOT BE USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF IMPERIAL SYSTEMS.							
	DESIGN DATA	: HOOD VOLU/ AIR FLOW: 85		drawn by DHE	DATE 10/26/20	WEIGHT (Ibs)		
	PAINT COLOR: IMPERIAL FLAT BLACK FINISH: ALL SHARP EDGES TO BE ROUNDED TO A SMOOTH RADIUS. ALL BURRS, WELD SPATTER AND ALL OTHER SHARP PROJECTION TO BE GROUND SMOOTH. UNLESS OTHERWISE SPECIFIED:			IMPERIAL S Y S T E M S	7320 W. MARK MERCER, PA T: 724-662-280 F: 724-662-280 www.isystemsweb	16137 )1 )3	A	
1. NO BURRS OR SHARP EDGES 2. MACHINED SURFACES 125 Ra, E TOLERANCES UNLES .0 ± .020 .00 ± .010 .000 ± .005		DRILLED HOLES 250 Ra ESS OTHERWISE INDICATED FRACTIONS: ± 1/8 ANGULAR: ± 1°	AIRPORT 4FT X 4FT X 8FT					
	SCALE 1:24 DO NOT SCALE DRAWING		SHEET 1 OF 1 DRW. NO. AP040408			_		
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